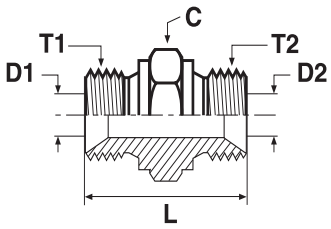
HMK4 Union

BSPP 60° Cone end (ISO 8434-6)



Thread BSPP T1	Thread BSPP T2	C mm	D1 mm	D2 mm	L mm	Weight (steel) g/1 piece	Adapter Steel	Adapter Stainless Steel	PN (bar) S	PN (bar) SS
1/8	1/8	14	4	4	24	15	**2HMK4S**	**2HMK4SS**	350	350
1/4	1/8	19	5	4	28	29	**4-2HMK4S**	**4-2HMK4SS**	350	350
1/4	1/4	19	5	5	32	35	**4HMK4S**	**4HMK4SS**	350	350
3/8	1/4	22	8	5	33	46	**6-4HMK4S**	**6-4HMK4SS**	350	350
3/8	3/8	22	8	8	35	51	**6HMK4S**	**6HMK4SS**	350	350
1/2	1/4	27	11	5	37	70	**8-4HMK4S**	**8-4HMK4SS**	200	200
1/2	3/8	27	11	8	38	76	**8-6HMK4S**	**8-6HMK4SS**	200	200
1/2	1/2	27	11	11	41	85	**8HMK4S**	**8HMK4SS**	200	200
5/8	1/2	30	14	11	43	106	**10-8HMK4S**	**10-8HMK4SS**	200	200
5/8	5/8	30	14	14	45	112	**10HMK4S**	**10HMK4SS**	200	200
3/4	1/4	32	17	5	39	92	**12-4HMK4S**	**12-4HMK4SS**	200	200
3/4	3/8	32	17	8	41	107	**12-6HMK4S**	**12-6HMK4SS**	200	200
3/4	1/2	32	17	11	43	111	**12-8HMK4S**	**12-8HMK4SS**	200	200
3/4	5/8	32	17	14	45	106	**12-10HMK4S**	**12-10HMK4SS**	200	200
3/4	3/4	32	17	17	45	124	**12HMK4S**	**12HMK4SS**	200	200
1	1/2	41	22	11	47	175	**16-8HMK4S**	**16-8HMK4SS**	120	120
1	5/8	41	22	14	49	188	**16-10HMK4S**	**16-10HMK4SS**	120	120
1	3/4	41	22	17	49	190	**16-12HMK4S**	**16-12HMK4SS**	120	120
1	1	41	22	22	52	199	**16HMK4S**	**16HMK4SS**	120	120
1 1/4	3/4	50	29	17	57	259	**20-12HMK4S**	**20-12HMK4SS**	105	105
1 1/4	1	50	29	22	60	383	**20-16HMK4S**	**20-16HMK4SS**	105	105
1 1/4	1 1/4	50	29	29	61	405	**20HMK4S**	**20HMK4SS**	105	105
1 1/2	1	55	33	22	64	417	**24-16HMK4S**	**24-16HMK4SS**	105	105
1 1/2	1 1/4	55	33	29	65	410	**24-20HMK4S**	**24-20HMK4SS**	105	105
1 1/2	1 1/2	55	33	33	67	534	**24HMK4S**	**24HMK4SS**	105	105
2	1 1/2	70	46	33	73	660	**32-24HMK4S**	**32-24HMK4SS**	70	70
2	2	70	46	46	76	719	**32HMK4S**	**32HMK4SS**	70	70

Order codes shown are part of our current manufacturing programme.

Imperial and metric parts may vary in hexagon dimensions.

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

Pressure ratings – PN shown, apply to Steel and Stainless Steel versions of the product.