

Flow Control Regulators

Parker Legris flow control regulators with polymer, nickel-plated brass or aluminium bodies, external or recessed adjustment screws, offer **precise adjustment, accuracy** and **compactness** providing the solution for all applications.

Product Advantages

Improved Productivity

- Higher maximum flow than standard regulators
- Full flow with minimum pressure drop (model 7060)
- Optimal control of the cylinder rod speed
- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Reduce compressed air and energy consumption

Accuracy & Performance

- Precise adjustment for accurate flow regulation from initial to maximum opening
- Constant cylinder rod displacement speed
- Long-term stability of flow
- Reduced weight (polymer version)
- Mechanical strength and corrosion resistance with nickel-plated brass version

Ergonomics & Large Range

- External adjustment screw: easy to adjust without tooling and lockable
- Recessed adjustment screw: more compact and protects the adjustment mechanism
- Uni-directional: exhaust or inlet
- Bi-directional: adjustment of air flow in both directions
- 360° positioning
- NPT version on request



- Applications**
- Pneumatics
 - Robotics
 - Semi-Conductors
 - Textile
 - Automotive Process
 - Packaging

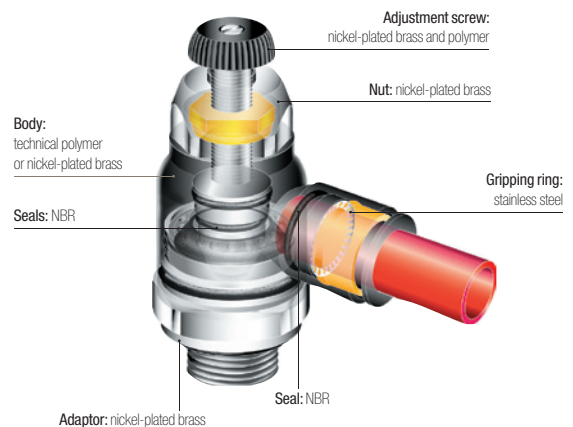
Technical Characteristics

Compatible Fluids	Compressed air Other fluids: contact us
Working Pressure	1 to 10 bar
Working Temperature	0°C to +70°C

Max. Tightening Torques (external adjustment screw)	Threads	M3 x0.5	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	0.06	0.16	0.8	1.2	3	3.5
Max. Tightening Torques (recessed adjustment screw)	Threads	–	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	–	0.1	0.4	0.5	0.6	0.7

You will find all the flow rate characteristic curves (to 6 bar) for flow control regulators at the end of the chapter.

Component Materials



Silicone-free

Flow Control Regulators

Operation

Parker Legris offers both uni-directional and bi-directional flow control regulators.

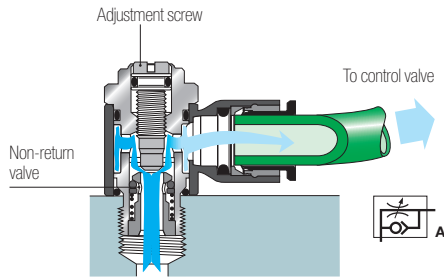
The uni-directional models control the flow of air in one direction through an adjustable restrictor, while allowing full flow in the opposite direction.

The bi-directional models control the flow of air in both directions.

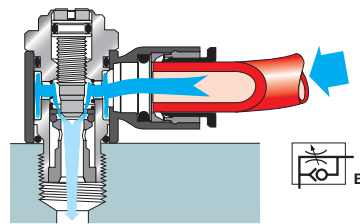
A more precise and constant flow regulation is obtained when the regulator is fitted directly onto the cylinder.

Models with Recessed Adjustment

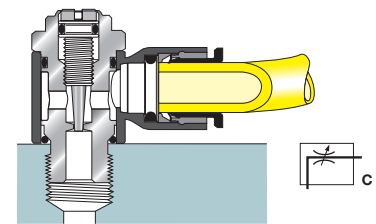
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

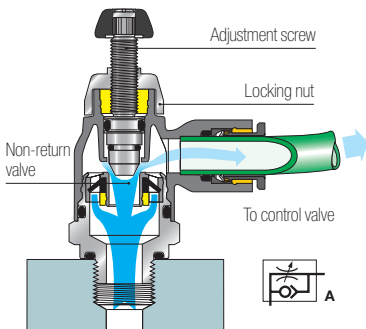


Bi-Directional Version

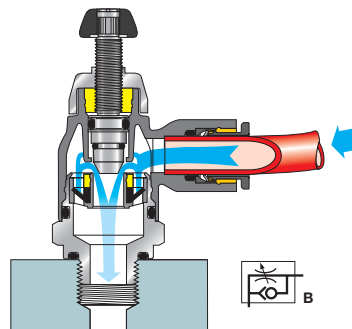


Models with External Adjustment

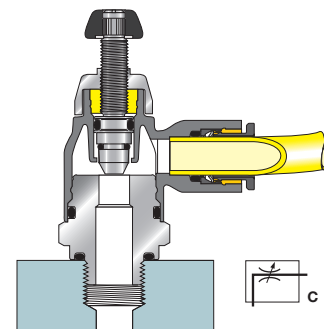
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

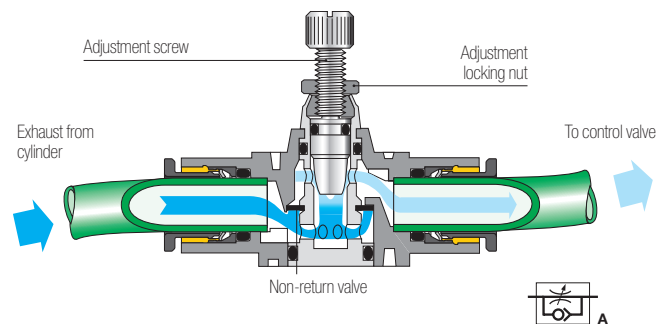


Bi-Directional Version

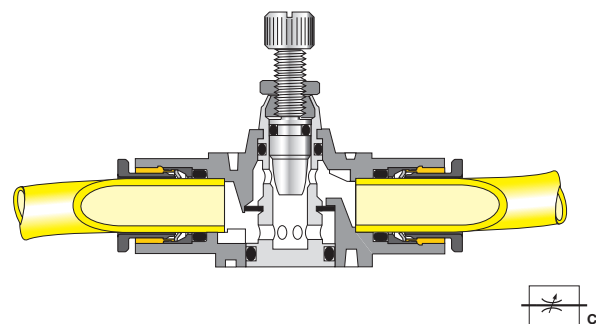


In-Line Models

Uni-Directional Version



Bi-Directional Version



For instant visual identification, each Parker Legris flow control regulator version is identified by the related pneumatic symbol and by a letter:

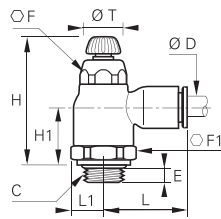
- uni-directional regulation on exhaust: letter A
- uni-directional regulation on supply: letter B
- bi-directional regulation: letter C

Compact Regulators with External Adjustment

7060 Compact Flow Regulator Exhaust, Male BSPP Thread



Technical polymer, nickel-plated brass, NBR

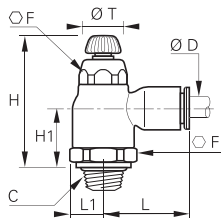


ØD	C		E	F	F1	H	H _{max}	H1	L	L1	ØT	kg
4	G1/8	7060 04 10	5	10	16	38	44	16	22	9	10	0.020
	G1/8	7060 06 10	5	10	16	38	44	16	22	9	10	0.020
6	G1/4	7060 06 13	5.5	10	16	36.5	42.5	15	22	9	10	0.020
	G1/8	7060 08 10	4.5	14	19	41.5	48	18	28	10.5	14	0.033
8	G1/4	7060 08 13	5.5	14	19	41.5	48	18.5	28	10.5	14	0.034
	G3/8	7060 08 17	5.5	14	19	41.5	48	17	28	11	14	0.034
10	G1/4	7060 10 13	5.5	17	23	45.5	53.5	20	31.5	12.5	17	0.053
	G3/8	7060 10 17	5.5	17	23	45.5	54	20	31.5	12.5	17	0.054
12	G3/8	7060 12 17	5.5	17	23	45.5	54	20	35	12.5	17	0.060
	G1/2	7060 12 21	7.5	17	24	45.5	54	20	35	13	17	0.058

7065 Compact Flow Regulator Exhaust, Male BSPT Thread



Technical polymer, nickel-plated brass, NBR



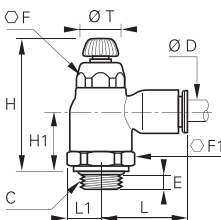
ØD	C		F	F1	H _{min}	H _{max}	H1	L	L1	ØT	kg
6	R1/8	7065 06 10	10	16	36.5	42.5	15	22	8	10	0.021
8	R1/8	7065 08 10	14	19	40	45	16.5	28	10.5	14	0.034
	R1/4	7065 08 13	14	19	40	45	16.5	28	10.5	14	0.036
10	R1/4	7065 10 13	17	23	43.5	51.5	18	31.5	12.5	17	0.053
	R3/8	7065 10 17	17	23	43.5	51.5	18	31.5	12.5	17	0.055
12	R1/2	7065 10 21	17	23	43.5	51.5	18	31.5	12.5	17	0.059
	R1/4	7065 12 13	17	23	43.5	51.5	18	35	12.5	17	0.056
12	R3/8	7065 12 17	17	23	43.5	51.5	18	35	12.5	17	0.059
	R1/2	7065 12 21	17	23	43.5	51.5	18	35	12.5	17	0.064

Pre-coated thread

7061 Compact Flow Regulator Supply, Male BSPP Thread



Technical polymer, nickel-plated brass, NBR

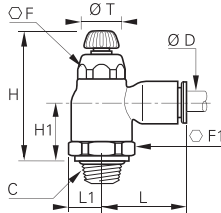


ØD	C		E	F	F1	H	H _{max}	H1	L	L1	ØT	kg
4	G1/8	7061 04 10	5	10	16	38	44	16	22	9	10	0.020
	G1/8	7061 06 10	5	10	16	38	44	16	22	9	10	0.020
6	G1/4	7061 06 13	5.5	10	16	36.5	42.5	15	22	9	10	0.021
	G1/8	7061 08 10	4.5	14	19	41.5	48	18	28	10.5	14	0.033
8	G1/4	7061 08 13	5.5	14	19	41.5	48	18.5	28	10.5	14	0.034
	G3/8	7061 08 17	5.5	14	23	41.5	48	17	28	11	14	0.033
10	G1/4	7061 10 13	5.5	17	23	45.5	53.5	20	31.5	12.5	17	0.053
	G3/8	7061 10 17	5.5	17	23	45.5	54	20	31.5	12.5	17	0.054
12	G1/2	7061 12 21	7.5	17	24	45.5	54	20	35	13	17	0.060

7066 Compact Flow Regulator Supply, Male BSPT Thread



Technical polymer, nickel-plated brass, NBR



ØD	C		F	F1	H _{min}	H _{max}	H1	L	L1	ØT	kg
10	R1/4	7066 10 13	17	23	43.5	51.5	18	31.5	12.5	17	0.020
	R3/8	7066 10 17	17	23	43.5	51.5	18	31.5	12.5	17	0.020
12	R1/2	7066 10 21	17	23	43.5	51.5	18	31.5	12.5	17	0.059
	R1/4	7066 12 13	17	23	43.5	51.5	18	35	12.5	17	0.056
12	R3/8	7066 12 17	17	23	43.5	51.5	18	35	12.5	17	0.059
	R1/2	7066 12 21	17	23	43.5	51.5	18	35	12.5	17	0.064

Pre-coated thread