LIQUIfit® Push-In Fittings

This "eco-designed" range proposes an **innovative alternative** for water applications; **no fluid contamination** occurs and **environmental protection is guaranteed**. These fittings ensure **reliable and compact** connections for **liquid transfer** applications.

Product Advantages

Innovative	Ergonomic and aesthetic design
Technology & Concept	The most compact product on the market for water, beverages and liquid foodstuffs
	Easy-to-clean external surfaces
	Push-in connection and disconnection
	Full flow
	Use with a pre-prepared metallic tubing
	Gripping system preventing any pumping effect
	Eco-designed (materials, manufacturing process, weight, dimensions and performance)
Optimal	Patented sealing technology
Performance	100% leak-tested in production
	Date coding to guarantee quality and traceability
	Wide range of shapes and numerous configurations
High Performance	Bio-sourced polymer meeting the most severe food process regulations
Material	Suitable for contact with water and beverages
	Excellent chemical and mechanical resistance, even at high temperature
	Free of bisphenol A and phtalates, conforming with



Hot & Cold Drinks Dispensers Neutral Gases Cooling Systems Food Process Water Purification Systems Water Dispensers Medical

Applications

Technical Characteristics

regulations

Compatible Fluids		ages, CO ₂ (inert ids: please cons	
Working Pressure	Vacuum to 16 bar		
Working Temperature	-10°C to +95°C		
Tightening Torques	Thread	1/8" and 1/4"	3/8" and 1/2"
(BSPT/NPTF)	daN.m	0.15	0.30

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.

Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).



Regulations

DI: 2002/95/EC (RoHS), 2011/65/EC RG: 1935/2004/EC FDA: 21 CFR NSF 51 at 95°C NSF/ANSI 61 - C HOT DM 174 KTW: fittings, on request WRAS ACS

Pressure and Temperature of the Different Diameters and Related Products of the LIQUIfit® Range

-10°C		Pressu	re (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+4	0°C	Pressu	ıre (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+1	°C	Pressu	ire (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

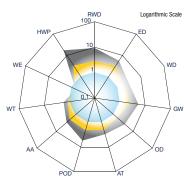
+6	5°C	Pressu	re (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	10	10
6	1/4	10	10
8	5/16	10	10
10	3/8	7	7
12	1/2	7	7

+20°C		Pressu	re (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+9	5°C	Pressu	re (bar)
mm Ø	inch Ø	Fittings	Tubing
4	5/32	4	4
6	1/4	4	4
8	5/16	4	4
10	3/8	4	4
12	1/2	4	4

Environmental Footprint

Example: representation of the environmental footprint of an equal tube-to-tube connector



Double Union

Market Standard in POM
Market Standard in PP
PARKER LEGRIS

RWD: Raw Material Depletion ED: Energy Depletion WD: Water Depletion GW: Global Warming OZ: Ozone Depletion AT: Air Toxicity POC: Photochemical Ozone Creation AA: Air Acidification WT: Water Toxicity WE: Water Eutrophication HWP: Hazardous Waste Production

LIQUIfit® Tube-to-Tube Connector

Market Standard

Environmental Approach

The Life Cycle Analysis (LCA) offers a true alternative in terms of environmental differentiation.

We carried out a comparative LCA on the market of drinking water between 3 Parker Legris fittings and the standard products on the market.

This analysis relies on ISO 14020, ISO 14025 and IEC PAS 62545 standards and the results are presented in a report approved by an ethics commmittee (Bureau Veritas).



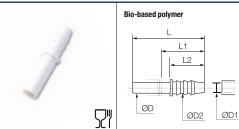
Plug-In Fittings and Accessories

6326 **Blanking Plug**

Push-In Fittings

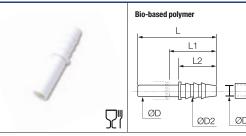
Inch Ł **Bio-based polymer** ØD G L L1 kg Т 1/4 6326 56 00WP2 8 36.5 22 0.001 3/8 6326 60 00WP2 11.6 42.5 22 0.002 1/2 6326 62 00WP2 14.7 48.5 21.5 0.004 ØG These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32 (4 mm) and 5/16 (8 mm) also available 21 ØD

6322 **Plug-In Barb Connector Inch**



ØD	ØD1	ØD2	٤.	L	L1	L2	kg
6	4	7	6322 06 04WP2	39	25	17	0.004
8	6	8.5	6322 08 06WP2	43	25	17	0.005
10	7	8	6322 10 07WP2	50	29.5	22	0.006
12	12.5	15.5	6322 12 62WP2	56	32	27.5	0.004

6322 Plug-In Barb Connector Inch



21

ØD	ØD1	ØD2	2	L	L1	L2	kg
1/4	0.28	0.32	6322 56 56WP2	39	24.5	17	0.001
	0.33	0.38	6322 60 08WP2	50	29.5	22	0.001
3/8	0.28	0.32	6322 60 56WP2	45	24.5	17	0.008
	0.40	0.45	6322 60 60WP2	50	29	22	0.002
1/2	0.40	0.45	6322 62 60WP2	58	37.5	30	0.005
These par the diame		s are also	available in WP3 = high volumes (number of parts per bag:	40, 50) or 100	, depe	nding on

6351 End Cap



Bio-based polymer, EPDM	ØD	٤.	G	H	kg
	4	6351 04 00WP2	8.5	15	0.001
	6	6351 06 00WP2	10.5	17	0.002
	8	6351 08 00WP2	13.5	21.5	0.003
ØG	10	6351 10 00WP2	16	22	0.003
Н	12	6351 12 00WP2	19	27.5	0.006

6351 End Cap

	Bio-based polymer, EPDM
, 27	H

				Inch
ØD	2	G	H	kg
1/4	6351 56 00WP2	11	16	0.001
3/8	6351 60 00WP2	16	22.5	0.003

Inch