

# LIQUIfit® Push-In Fittings

This "eco-designed" range proposes an **innovative alternative** for water applications; **no fluid contamination** occurs and **environmental protection is guaranteed**. These fittings ensure **reliable and compact** connections for **liquid transfer** applications.

## Product Advantages

### Innovative Technology & Concept

- Ergonomic and aesthetic design
- The most compact product on the market for water, beverages and liquid foodstuffs
- Easy-to-clean external surfaces
- Push-in connection and disconnection
- Full flow
- Use with a pre-prepared metallic tubing
- Gripping system preventing any pumping effect
- Eco-designed (materials, manufacturing process, weight, dimensions and performance)

### Optimal Performance

- Patented sealing technology
- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Wide range of shapes and numerous configurations

### High Performance Material

- Bio-sourced polymer meeting the most severe food process regulations
- Suitable for contact with water and beverages
- Excellent chemical and mechanical resistance, even at high temperature
- Free of bisphenol A and phthalates, conforming with regulations



Hot & Cold Drinks Dispensers  
Neutral Gases  
Cooling Systems  
Food Process  
Water Purification Systems  
Water Dispensers  
Medical

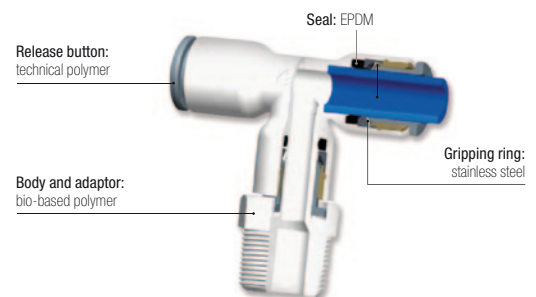
Applications

## Technical Characteristics

<b>Compatible Fluids</b>	Water, beverages, CO <sub>2</sub> (inert use) Chemical fluids: please consult us		
<b>Working Pressure</b>	Vacuum to 16 bar		
<b>Working Temperature</b>	-10°C to +95°C		
<b>Tightening Torques (BSPT/NPTF)</b>	Thread	1/8" and 1/4"	3/8" and 1/2"
	daN.m	0.15	0.30

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.  
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

### Component Materials



### Silicone-free

### Regulations

DI: 2002/95/EC (RoHS), 2011/65/EC  
RG: 1935/2004/EC  
FDA: 21 CFR  
NSF 51 at 95°C  
NSF/ANSI 61 - C HOT

DM 174  
KTW: fittings, on request  
WRAS  
ACS

# Pressure and Temperature of the Different Diameters and Related Products of the LIQUIfit® Range

-10°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+1°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+20°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+40°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

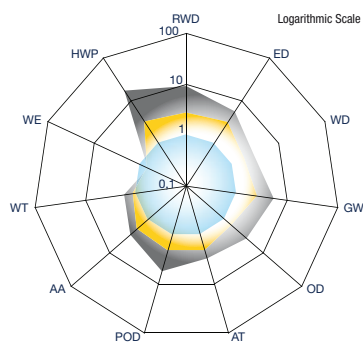
+65°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	10	10
6	1/4	10	10
8	5/16	10	10
10	3/8	7	7
12	1/2	7	7

+95°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	4	4
6	1/4	4	4
8	5/16	4	4
10	3/8	4	4
12	1/2	4	4

LIQUIfit®

## Environmental Footprint

Example: representation of the environmental footprint of an equal tube-to-tube connector

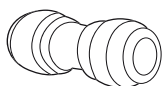


**Double Union**  
 □ Market Standard in POM  
 □ Market Standard in PP  
 □ PARKER LEGRIS

## LIQUIfit® Tube-to-Tube Connector



## Market Standard Tube-to-Tube Connector



## Environmental Approach

The Life Cycle Analysis (LCA) offers a true alternative in terms of environmental differentiation.

We carried out a comparative LCA on the market of drinking water between 3 Parker Legris fittings and the standard products on the market.

This analysis relies on ISO 14020, ISO 14025 and IEC PAS 62545 standards and the results are presented in a report approved by an ethics committee (Bureau Veritas).




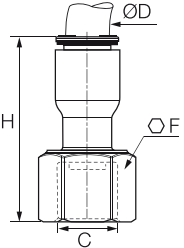

RWD: Raw Material Depletion  
 ED: Energy Depletion  
 WD: Water Depletion  
 GW: Global Warming  
 OZ: Ozone Depletion  
 AT: Air Toxicity

POC: Photochemical Ozone Creation  
 AA: Air Acidification  
 WT: Water Toxicity  
 WE: Water Eutrophication  
 HWP: Hazardous Waste Production

# Stud Fittings


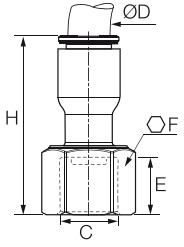

## 6315 Stud Fitting, Female NPTF Thread

Inch

	Bio-based polymer, EPDM 	<b>ØD</b> <b>C</b> 	<b>F</b> <b>H</b> <b>kg</b>
		1/4   NPT1/4 <a href="#">6315 56 14WP2</a>	11/16   30   0.003
		3/8   NPT3/8 <a href="#">6315 60 18WP2</a>	13/16   36   0.007

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).


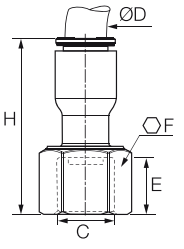

## 6353 Tap Connector Cone Type, Female BSPP Thread

	Bio-based polymer, EPDM 	<b>ØD</b> <b>C</b> 	<b>E</b> <b>F</b> <b>H</b> <b>kg</b>
		6   G3/4 <a href="#">6353 06 27WP2</a>	10   32   32   0.011
		8   G3/4 <a href="#">6353 08 27WP2</a>	10   32   40.5   0.017
		10   G1/2 <a href="#">6353 10 21WP2</a>	12   27   36   0.011

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

## 6353 Tap Connector Cone Type, Female BSPP Thread


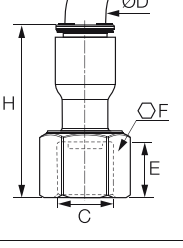

Inch

	Bio-based polymer, EPDM 	<b>ØD</b> <b>C</b> 	<b>E</b> <b>F</b> <b>H</b> <b>kg</b>
		1/4   G3/4 <a href="#">6353 56 27WP2</a>	10   32   31   0.006
		3/8   G1/2 <a href="#">6353 60 21WP2</a>	12   27   36   0.011
		G3/4 <a href="#">6353 60 27WP2</a>	10   32   41   0.018
		1/2   G3/4 <a href="#">6353 62 27WP2</a>	10   32   44.5   0.014

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

## 6352 Stud Fitting Flat Type, Female BSPP Thread


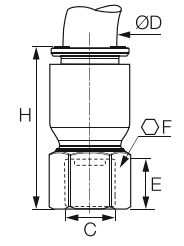

Inch

	Bio-based polymer, EPDM 	<b>ØD</b> <b>C</b> 	<b>E</b> <b>F</b> <b>H</b> <b>kg</b>
		5/16   G1/2 <a href="#">6352 08 21WP2</a>	10.5   27   37   0.009
		G5/8 <a href="#">6352 08 23WP2</a>	10.5   29   32   0.013
		3/8   G3/8 <a href="#">6352 60 17WP2</a>	12   22   36   0.008
		G1/2 <a href="#">6352 60 21WP2</a>	12   27   36   0.011
		1/2   G5/8 <a href="#">6352 62 23WP2</a>	10.5   29   32   0.013

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

## 6325 Faucet Connector, Female UNS Thread

Inch

	Bio-based polymer, EPDM 	<b>ØD</b> <b>C</b> 	<b>E</b> <b>F</b> <b>H</b> <b>kg</b>
		1/4   UNS7/16-24 <a href="#">6325 56 133WP2</a>	7   9/16   31   0.002
		3/8   UNS7/16-24 <a href="#">6325 60 133WP2</a>	7   9/16   32   0.004

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).